



DESCRIPTION

Polyflex 56 is a high-performance aliphatic polyurethane – polyurea thick elastomeric coating that was specially designed in order to provide a superior UV-resistant performance by regular methods of application.

FEATURES

- Superior UV-resistance
- Excellent color and gloss retention
- High film build in one coat
- Can be used for full coating or repair kit
- Applied by brush, roller squeegee and airless or conventional spray
- Exceptional hardness and toughness
- Excellent hydrophobic and water proofing performance
- Cold weather cure for temperatures down to -10°C (15°F).
- Excellent impact resistance
- Good abrasion resistance

RECOMMENDED USES

- Protection of steel and concrete surfaces against weathering
- External protection of pipes and tanks
- Water proofing of industrial and civilian buildings
- Hydro insulation of diverse concrete and wooden facilities
- Industrial and commercial flooring with excellent Indoor and outdoor color stability

TECHNICAL DATA

Drying times (20°C) based on 20 mils (0,5 mm) DFT

Colors available:	Any color according to RAL color chart	Tack free:	1 1/2 - 3 hours
Gloss:	Glossy	To recoat:	5 hours
* Solids by volume:	65 – 70 %	Hard:	6-7 hours
* Solids by Weight:	75 - 80 %	Pot Life:	1 hour
Theoretical Coverage of 1 mil:	1055 ft ² / U.S. gallon	Reduction solvent (if necessary)	X-60
 D.F.T. at 25 microns:	98 m ² / 3.78 liters	Dilution:	10 % by volume
Recommended WFT	15-30 mils	(If necessary)	
	* depends on the application	Catalyst:	Catalyst 56C
Dry film thickness	10 -20 mils	Mixing Ratio:	2:1 by volume
	* depends on the application	Shelf life:	24 months @ 25° C (77°C) unopened
*Kit Viscosity:	80-100 ku	Packaging: Base -	7.57L (2 U.S. gallons) in 11.34L
*Kit Specific gravity:	1.2-1.45 kg/l	Catalyst-	3.78 L (1 U.S. gallon)
Flash Point:	24°C (75.2°F)		
V.O.C.:	250 grams/liter 2.08 lbs. / US gal.		

* Data may vary for different colors

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APPLICATION GUIDE

SURFACE PREPARATION: Remove all detrimental foreign matter such as oil, grease, dirt, soil, salts, drawing and cutting compounds and other contaminants from steel surfaces.
General use: If applied by squeegees, the dilution is not required, for application with a spray equipment, could be diluted with 10% 300.

Use one of the following recommendations:

1. Prepare surface in accordance with SSPC-SP-1 (solvent cleaning)
2. Prepare surface in accordance with SSPC-SP-5 (white metal blast cleaning) for immersion
3. Prepare surface in accordance with SSPC-SP-6 (commercial blast cleaning) for better chemical resistance

Apply Polyflex Moisture-Cure primer (Xyguard or Mono Ferro Pur) or Epoxy primer Poly-Rock Epoxy primer (448 [448102] or 100 Series) with 4 mils DFT (100 microns) before application of Polyflex 56. (Refer to correspondent Technical Data Sheet for product information)

MIXING AND THINING: First, power mix the base portion Polyflex 56 until it becomes homogenous. Secondly, add catalyst 56C slowly with contained agitation until both base and catalyst parts are well mixed together. Product is then ready for immediate use.

Dilution when applied by:

- Air spray and airless spray: **10% dilution (by volume) with solvent X-60 if necessary**
- Brush and roller or squeegee: **No dilution is necessary**

APPLICATION PROCESS

			RECOATING TIME		
Substrate temperature	Dust free	Hard	Minimum	Maximum	Normal
20°C (68°F)	1,5 – 3 hours	6 – 7 hours	5 hours	30 days	12 hours
4°C (39°F)	3 – 5 hours	23 -26 hours	24 hours	30 days	24 hours
-10°C (14°F)	18 – 20 hours	40 - 48 hours	48 hours	30 days	48 hours

** After 30 days light sanding is required

CONVENTIONAL SPRAY		AIRLESS SPRAY	
Manual Spray gun:	DeVilbiss JGA-510, MBC-510 or equivalent	Pump Ratio:	30:1
Fluid Nozzle:	E Fluid Tip	Pressure:	1500 – 3000 Psi
Air Cap:	704 or 765	Hose:	¾ inch, 50 ft. length maximum
Atomizing Air:	45 – 75 lbs.	Tip Size:	0.015 – 0.021
Fluid Pressure:	15 – 20 lbs.	Filter Size:	50 Mesh (300 um)
Hose:	½ inch, 50 ft. length maximum		

Application by spray, brush, roller (synthetic roller with ¼- ½ inch nap) or squeegee. **Always smooth applied surface with roller 5 minutes after application by squeegee.**

Recommended coating systems:

Epoxy primer Poly-Rock 100/448 (448102) 4 mils D.F.T. (100 microns)
 Polyflex 56 10-15 mils D.F.T.

Mono Ferro Pur or Epoxy primer Poly-Rock 100/448 (448102) 4 mils D.F.T. (100 microns)
 Polyflex 53 15-20 mils D.F.T. / Polyflex 56 10-15 mils D.F.T.

PHYSICAL PROPERTIES

Properties under tension:

(ASTM D 412-C) Ultimate elongation = 60 - 70%

Resistance to tearing:

(ASTM D 624-C) Tensile = 7,5 -8,5 Mpa

Indication of hardness:

(ASTM D2240) 85 - 90 Shore A

Shelf life:

24 months @ 25°C (77°F) unopened

Adhesion:

(ASTM D4541) on Moisture cure- or Epoxy Primer 448102 = 850 psi (5.5 MPa) minimum

Impact:

(ASTM D2794) Direct: 120 inch-pounds Reverse: 90 inch-pounds

Taber abrasion resistance:

(ASTM D-4060)

1000 cycles, 1000g load CS-17 wheel 130 - 140 mg loss

SPECIAL INSTRUCTIONS:

- Thinner can be added depending on local VOC and air quality regulations
- Surface temperature must be at 3°C (5°F) above the dew point during application

DISCLAIMER:

"The following is made in lieu of all warranties, expressed or implied: Manufacturer's obligation shall be to replace such quantity of the product proven to be defective. The manufacturer shall not be liable for any injury, loss or damage, direct or incidental or consequential, arising out of the use of or the inability to use the product. Before using, the user shall determine the suitability of the product for the intended use and the user assumes all risk and liability whatsoever in connection therewith. All values shown are approximations. Values indicated are for guide purposes only, as actual values can change due to application conditions, application methods, environmental conditions etc. The information contained herein is subject to change without notice. Consult your representative for a current data sheet. The foregoing may not be altered except by an agreement signed by the officers of the manufacturer." © Polyval Coatings Inc. Polyflex and Polyval are registered trademarks of Polyval Coatings Inc. All Rights Reserved.

Keep in cool and dry area. See the material safety data sheet and product label for complete safety and precaution requirements.

Chemical resistance information is currently being updated according to ASTM standards. Please contact your local representative for an update.