



DESCRIPTION

Polyflex 53 is a high-performance **Polyurethane – Polyurea Thick Elastomeric coating** that was specially designed in order to provide high waterproofing performance by regular methods of application.

FEATURES

- High hydro insulation and waterproofing
- Good elasticity and flexibility
- High film build in one coat
- Can be used for full coating, repair kit, bonding layer
- Applied by brush, roller squeegee and airless or conventional spray
- Cold weather cure for temperatures down to - 10°C (15°F)
- Excellent impact resistance
- Can be used as a crack filler when mixed with sand

RECOMMENDED USES

- Waterproofing of concrete, wooden surfaces and industrial civilian buildings
- Self-leveling & crack filling floor application

TECHNICAL DATA

Drying times (20°C) based on 20 mils (0,5 mm) DFT

Colors available:	Any color according to RAL color chart	Tack free:	1 1/2 - 3 hours
Gloss:	Semi-gloss to Satin	To recoat:	5 hours
* Solids by volume:	75-80 %	Hard:	6-7 hours
* Solids by Weight:	84-88 %	Pot Life:	30-40 minutes without dilution
Theoretical Coverage of 1 mil:	1237 ft ² / U.S. gallon		1 hour with 10% dilution
D.F.T. at 25 microns:	115 m ² / 3.78 liters	Reduction solvent (if necessary)	300
Recommended WFT:	25-35 mils	Dilution:	10 % by volume
	* depends on the application	(If necessary)	
Dry film thickness:	20-28 mils	Catalyst:	Catalyst 53C
	* depends on the application	Mixing Ratio:	2:1 by volume
*Kit Viscosity:	80-100 ku	Shelf life:	24 months @ 25°C (77°F) unopened
*Kit Specific gravity:	1.2-1.45 kg/l	Packaging: Base -	7.57L (2 U.S gallons) in 11.34L
Flash Point:	24°C (75.2°F)	Catalyst-	3.78 L (1 U.S. gallon)
V.O.C.:	250 grams/liter 2.08 lbs. / U.S. gal.		

* Data may vary for different colors

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AQUA-GUARD *plus*

APPLICATION GUIDE

SURFACE PREPARATION: Remove all detrimental foreign matter such as oil, grease, dirt, soil, salts, drawing and cutting compounds and other contaminants from steel surfaces.
General use: If applied by squeegees, the dilution is not required, for application with a spray equipment, could be diluted with 10% 300.

Use one of the following recommendations:

1. Prepare surface in accordance with SSPC-SP-1 (solvent cleaning)
2. Prepare surface in accordance with SSPC-SP-5 (white metal blast cleaning) for immersion
3. Prepare surface in accordance with SSPC-SP-6 (commercial blast cleaning) for better chemical resistance

Apply Polyflex Moisture-Cure primer (Xyguard or Mono Ferro Pur) or Poly-Rock Epoxy primer (448 [448102] or 100 Series) with 4 mils DFT (100 microns) before application of Polyflex 53. (Refer to correspondent Technical Data Sheet for product information)

MIXING AND THINING: First, power mix the base portion Polyflex 53 until it becomes homogenous. Secondly, add catalyst 53C slowly with contained agitation until both base and catalyst parts are well mixed together. Product is then ready for immediate use.

Dilution when applied by:

- Air spray and airless spray: **10% dilution (by volume) with solvent 300 if necessary**
- Brush and roller or squeegee: **No dilution is necessary**

APPLICATION PROCESS

Substrate temperature	Dust free	Hard	RECOATING TIME		
			Minimum	Maximum	Normal
20°C (68°F)	1,5 – 3 hours	6 – 7 hours	5 hours	30 days	12 hours
4°C (39°F)	3 – 5 hours	23 -26 hours	24 hours	30 days	24 hours
-10°C (14°F)	18 – 20 hours	40 - 48 hours	48 hours	30 days	48 hours

** After 30 days light sanding is required

CONVENTIONAL SPRAY		AIRLESS SPRAY	
Manual Spray gun:	DeVilbiss JGA-510, MBC-510 or equivalent	Pump Ratio:	30:1
Fluid Nozzle:	E Fluid Tip	Pressure:	1500 – 3000 Psi
Air Cap:	704 or 765	Hose:	½ inch, 50 ft. length maximum
Atomizing Air:	45 – 75 lbs.	Tip Size:	0.015 – 0.021
Fluid Pressure:	15 – 20 lbs.	Filter Size:	50 Mesh (300 um)
Hose:	½ inch, 50 ft. length maximum		

Application by spray, brush, roller (synthetic roller with ¼- ½ inch nap) or squeegee. **Always smooth applied surface with roller 5 minutes after application by squeegee.**

Recommended coating systems:

Epoxy primer Poly-Rock 100/448 (448102) 4 mils D.F.T. (100 microns)
 Polyflex 53 20-28 mils D.F.T.

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PHYSICAL PROPERTIES

Properties under tension:

(ASTM D 412-C) Ultimate elongation = 90% - 100%

Resistance to tearing:

(ASTM D 624-C) Tensile = 7,5 -8,5 Mpa

Indication of hardness:

(ASTM D2240) 65 - 70 Shore A

Shelf life:

24 months @ 25°C (77°F) unopened

Adhesion:

(ASTM D4541) on Moisture cure- or Epoxy Primer 448102 = 850 psi (5.5 MPa) minimum

Impact:

(ASTM D2794) Direct: 160 inch-pounds Reverse: 140 inch-pounds

Taber abrasion resistance:

(ASTM D-4060)

1000 cycles, 1000g load CS-17 wheel 130 - 140 mg loss

SPECIAL INSTRUCTIONS:

- Thinner can be added depending on local VOC and air quality regulations
- Surface temperature must be at 3°C (5°F) above the dew point during application

DISCLAIMER:

"The following is made in lieu of all warranties, expressed or implied: Manufacturer's obligation shall be to replace such quantity of the product proven to be defective. The manufacturer shall not be liable for any injury, loss or damage, direct or incidental or consequential, arising out of the use of or the inability to use the product. Before using, the user shall determine the suitability of the product for the intended use and the user assumes all risk and liability whatsoever in connection therewith. All values shown are approximations. Values indicated are for guide purposes only, as actual values can change due to application conditions, application methods, environmental conditions etc. The information contained herein is subject to change without notice. Consult your representative for a current data sheet. The foregoing may not be altered except by an agreement signed by the officers of the manufacturer." © Polyval Coatings Inc. Polyflex and Polyval are registered trademarks of Polyval Coatings Inc. All Rights Reserved.

Keep in cool and dry area. See the material safety data sheet and product label for complete safety and precaution requirements.

Chemical resistance information is currently being updated according to ASTM standards. Please contact your local representative for an update.